

Date: Monday, 1/30/2006 8:08:32 AM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	ABRASION STRIP
Job Number :	25656		
Estimate Number :	10069		
P.O. Number :	NIA	Part Number :	D2856600
This Issue :	1/30/2006	S.O. No. :	NIA
Prsht Rev. :	NC	Drawing Number :	D2856 REV A
First Issue :	NIA	Project Number :	N/A
Previous Run :	24328	Drawing Revision :	A
		Material :	NIA
Written By :	<i>SEE COMMENT BELOW</i>		Due Date :
Checked & Approved By :	<i>06.01.30</i>		Qty: 216 Um: Each
Comment :	Est. B 02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *00000466**06/01/30*

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	D2856600	Abrasion Strip
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 216.0000 Each(s)

ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

*06/02/17**216 FT*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D *2856**Done*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 164**06/12/20*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *DD* Date: *26/02/21*

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/30/2006 8:08:32 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 25656

Part Number: D2856600

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



216 ft

Comment: DOCUMENT CONTROL

Inspection Level 21

54C 06/02/22

216

SD 06/02/21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

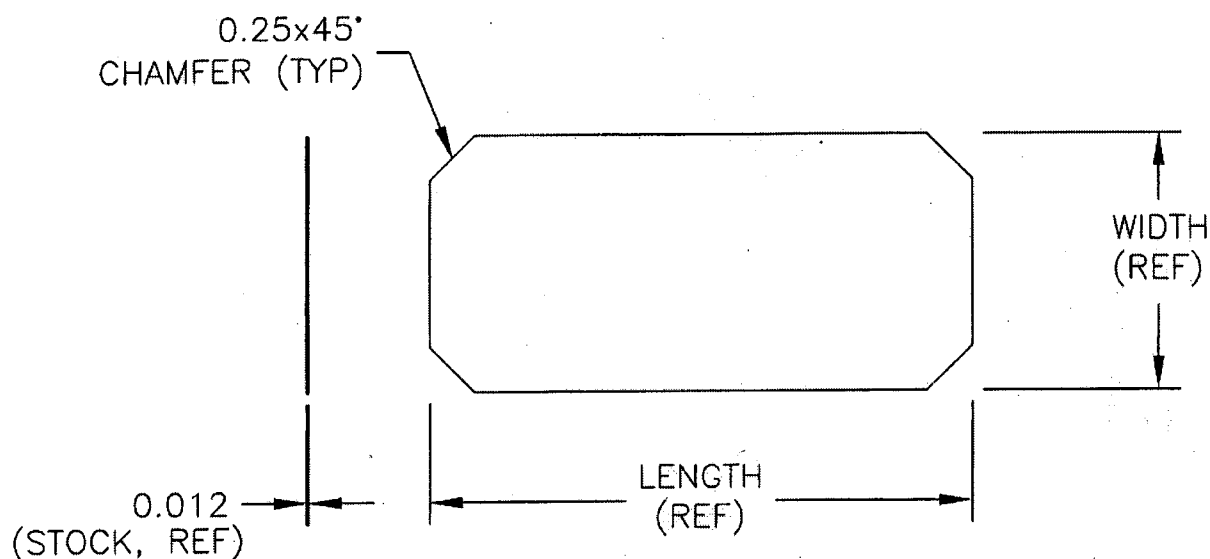
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25656

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

Rev 466 *06-02-20*
CUSTOMER P.O.: 31599 ORDER #: H59765-001
CUSTOMER ITEM: 8681HS-6 ITEM ID: 70006148178
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE SKIP SLIT CLEAR
DIMENSION/SIZE/TYPE: 6 IN X 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL SHIP DATE : 02/16/2006

LOT NUMBER	MANUFACTURING DATE	EXPIRY DATE
5361	DECEMBER 27, 2005	DECEMBER 27, 2007
5320	NOVEMBER 16, 2005	NOVEMBER 16, 2007

SHIPPED TO: DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ONT.

NOTE: MORE THAN 75% SHELF LIFE REMAINS FOR BOTH LOT NUMBERS

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 02/16/2006

IMPORTANT NOTICE TO PURCHASER: THE FOLLOWING IS MADE IN LIEU OF ALL EXPRESS
OR IMPLIED RIGHTS, WARRANTIES AND CONDITIONS, STATUTORY OR OTHERWISE:
SELLERS AND MANUFACTURERS ONLY OBLIGATION SHALL BE TO REPLACE SUCH QUANTITY
OF THE PRODUCT PROVED TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL
BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL ARISING OUT
OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL
DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE, AND THE USER
ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS
OF SELLER AND MANUFACTURER.

02/16/2006
15:58

3M CANADA COMPANY, 3M TORONTO DC, CANADA
PACKING SLIP

PAGE 1

DELIVERY NUMBER:
14945135
SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ONT.
K6A 1K7

SHIPPING DATE: 02/16/2006

TOTAL PIECES:

1
TOTAL WEIGHT:
12.00

SOLD TO:

A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON
M1H 2Z2

CARRIER: PUR, STD, ONT, TOR

SHROUDS : 0
SHROUD PIECES : 0
SEPARATE PIECES: 1

CUSTOMER ORDER NUMBER

31599

ORDER NUMBER

H59765-1

ORDER DATE

02/01/2006

SHIP TO COMPLIMENT: TAG: DART PO 466 / PART D2856600

F.O.B. SHIPPING POINT: CHARGES PREPAID AND NOT CHARGED TO ANY POINT IN CANADA VIA CARRIER(S) OF OUR CHOICE.

PLEASE CALL THIS REPRESENTATIVE IF YOU WANT TO DISCUSS THIS ORDER:

1-800-410-6880

<u>ITEM</u>	<u>SHIP QUANTITY</u>	<u>UNIT</u>	<u>ITEM ID. NUMBER</u>	<u>GRIT</u>	<u>DESCRIPTION DIMENSIONS</u>
001	2	ROLL	8681HS-6 70-0061-4817-8 UPC-021200646829		8681HS PROTECTIVE TAPE SKIP SLIT CLEAR 6 IN X 36 YD

END OF DELIVERY

STATION 17

17.000

17.000

17.000

17.000

17.000